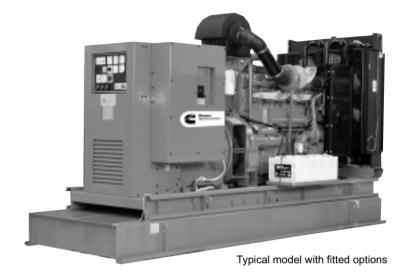




Diesel Powered Generating Sets 345 kW - 461 kW 50 Hz K19 Series Engines



Standard Genset Features

Single Source Responsibility

 Design, manufacturer and test of all components and accessories are made by Cummins Power Generation and Cummins companies

International Integrity

 Assurance and strength of a worldwide, world class corporation

Global Backing

24-hour spares and service support

 in 72 countries

Single Source Warranty

 Complete genset covered by Cummins Power Generation comprehensive warranty

Packaged Self-Contained Units

 Units with built in antivibration systems, control panels, starting systems with provision for base fuel tank and other accessories

Cummins Engine

- Heavy duty 4 cycle water cooled engine
- Electronic governor control

Cooling System

40°C cooling package (50°C option)

Ready Filled

 Every set comes filled with lube oil and anti-freeze

Alternator

- · Brushless Group made machine
- Close voltage regulation
- Rotor and exciter impregnated with oil and acid resisting resin
- 12 lead reconnectable
- Exceptional short circuit capability
- Low waveform distortion with non linear loads

Ratings

All kW Power ratings based on a 40°C ambient temperature reference. No derating necessary up to 40°C

Chassis

Built-in anti-vibration system Bonded rubber units fitted as standard eliminates need for rubber mats or spring mountings

PCL 'Power Control' System

- · CE compliant
- Full AC instrumentation
- · Emergency stop button
- · Safety shutdowns
- · Key or Remote starting

Alternative PCC PowerCommand Control System

- · Microprocessor control
- Integrates governor and voltage regulation systems
- Superior alternator and genset protection system
- Accurate battery monitoring system
- Totally reliable and proven system



50 Hz Ratings							
Model	Prime	Model	Standby	Engine			
Prime	kW (kVA)	Standby	kW (kVA)	Model			
345 DFEC	345 (431)	-	-	KTA19G3			
360 DFEL	360 (450)	400 DFEL	400 (500)	KTA19G3			
409 DFED	409 (511)	461 DFED	461 (576)	KTA19G4			

A Single Source for all Power System Solutions

Specifications

Generator Set Performance

Voltage Regulation

Maintains voltage output to within ±1.0%. At any power factor between 0.8 lagging and

At any variations from No load to Full load. At any variations from Cold to Hot. At speed droop variations up to 4.5%.

Frequency Regulation

Isochronous under varying loads from no load to 100% full load.

Random Frequency Variation
Will not exceed ±0.25% of its mean value for constant loads - no load to full load.

Waveform

Total harmonic distortion open circuit voltage waveform in the order of 1.5%. Three-phase balanced load in the order of 5.0%

Telephone Influence Factor (TIF)

TIF better than 50.

THF to BS4999 Part 40 better than 2%.

Alternator Temperature Rise

Class H insulation. Temperature rise up to 125°C permitted.

Radio Interference

In compliance with BS800 and VDE levels G and N.

Engine

Cummins KTA19G3 and G4 direct injection engines. Six-cylinder, in-line.

Water cooled, four cycle, turbo charged and aftercooled.

Construction

Four valves per cylinder, forged steel crankshaft and connecting rods, cast iron block, replaceable wet liners.

Starting

24 volt negative earth. Battery charging 35 amp alternator. Cranking current 610 amps at 0°C on K engines.

Fuel System

24 volt fail safe fuel actuator. Dual spin-on paper element fuel filters. Cummins PT fuel injection system with integral electronic governor. Dual flexible fuel lines and connectors

Filters

Dry element air filters with restriction indicator and spin-on full flow paper element and by pass lube oil filters fitted. Spin on corrosion resistor filter. Standard fuel water separator.

40°C radiator as standard with 50°C ambient as option. Oil cooler.

Alternator

Type

Brushless, single bearing, revolving field, 4-pole, drip proof, screen protected. Class H insulation.

Enclosed to IP22 (NEMA 1) standard. IC 01 cooling system.

Fully interconnected damper winding. AC exciter and rotating rectifier unit. Epoxy coated stator winding.

Rotor and exciter impregnated with tropical grade insulating oil and acid resisting polyester resin. Dynamically balanced rotor to BS5625 grade 2.5.

Sealed for life bearings.

Layer wound mechanically wedged rotor.

Exciter

Triple dipped in moisture, oil and acid resisting polyester varnish and coated with anti-tracking varnish.

Sealed solid state automatic voltage regulator - self-exciting, self-regulating. Output windings with 2/3 pitch for improved harmonics and paralleling ability.

Close coupled engine/alternator for perfect alignment.

Compliance Standards

To BS4999/5000 pt 99, VDE 0530, UTE5100, NEMA MG1-22, CEMA, IEC 34, CSA A22.2. AS1359, BSS5514, ISO 3046 and ISO 8528

Chassis

Fabricated and welded steel chassis Built-in anti-vibration mountings Optional sub-base fuel tank with eight hour capacity, dual flexible fuel lines, dial type fuel gauge and drain bung

Etch undercoated and finished in high gloss durable green

Complete set of operating and instruction manuals

Generator Set Options

Engine

- Heavy duty air cleaner 0
- Coolant heater and thermostat
- Lead acid batteries, cable and fitted tray
- NiCad batteries
- Sump drain pump
- Oil and water drain taps
- CE Compliance (guarding)
- Exhaust temperature monitoring (PCC only)
- Tool kit 0
- Compliance to TA Luft

Cooling

- 50°C ambient radiator
- Remote radiator cooling (built to order)
- Oil temperature indication

Alternator

- Anti-Condensation heater
- Thermistors 0
- PMG Exciter and MX321 AVR 0
- 105°C rise alternator

Exhaust System

- Industrial type silencer
- Residential type silencer
- Length of flexible exhaust and bellows

Fuel System

- Sub-base tanks
- Hand fuel transfer pump
- Automatic fuel transfer pump
- Free-standing 450, 900 and 1350 litre fuel tanks with stand
- Fuel tank level switch
- High fuel level warning
- Low fuel level warning
- Low fuel level shutdown

Generator Set

- Weather protective enclosures
- Silenced enclosures

Control Panel

- See separate list on Control Panel pages
- 3 or 4 pole circuit breaker
- Battery charger 5 amp or 10 amp
- CE Compliance PCL and PCC systems
- Cable entrance box

Power Control System (PCL)

PCL - Power Control System

- Choice of manual/key start or remote/automatic system
- Set mounted control panel on antivibration mounts
- Integrated circuit breaker (optional)

Standard Specification

- Three ammeters 72 mm scale
- · Voltmeter and selector switch
- · Frequency (Hz) and RPM meter
- · Hours run meter
- Oil pressure gauge
- · Engine temperature gauge
- · Battery condition meter
- Emergency stop shutdown pushbutton
- Dual scale indication
- Starting module (Manual or Remote)
- High engine temperature protection shutdown
- · Low oil pressure protection shutdown
- Loss of coolant alarm and shutdown
- Overspeed/over frequency alarm and shutdown
- Underspeed/under frequency alarm and shutdown
- Status and fault conditions display by LED illumination
- Remote emergency stop connections

Manual System PCL-001

- · Key switch off/manual start positions
- · Manual start pushbutton

Remote/Auto Start System PCL-002 (option)

- Key switch off/auto and manual position
- Manual start pushbutton
- Fail to start LED indication
- · Run on timer
- 3 attempts to start (adjustable) in auto mode
- Set will automatically start in event of receiving an external signal



PCL/Power Control - standard configuration PCL-001

Circuit Breaker

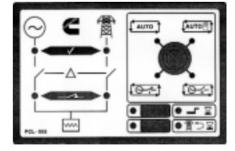
Either 3 or 4 pole optional moulded case circuit breakers can be fitted. Located adjacent to the control panel the breaker is complete with magnetic and thermal trips for plant protection against overload and short circuit conditions. Removable gland plate covers provide top or bottom cable entry and removable door over circuit breaker provides accessibility to load terminals. Extended load connections off the circuit breaker can be provided either as pads for lugged cables or cable connectors for bare (unlugged) cables up to 1250 ampere capacity

Optional Features to either Manual or Remote PCL System

- 5 or 10 Amp wall mounted battery chargers
- · Audible alarm fitted or loose
- · Volts adjustment control
- Low fuel level alarm and/or shutdown
- · Overload current protection
- · Common fault contact
- Annunciator units 5 or 10 warnings
- Under/Over volts shutdown
- CE compliance
- Low battery volts alarm
- Earth fault
- kW meter
- PF meter
- · Oil temperature gauge
- 2 stage low oil pressure warning
- 2 stage high temperature warning
- High oil temperature warning or shutdown Remote Only:
- · Ready to accept load indicator
- · System energised indicator
- Selector switch not-in-auto position indicator

Automatic – Mains Failure System PCL-005

- Module supplied loose or fitted in wall mounting cubicle
- Works in conjunction with System PCL-002
- Adjustable voltage sensing on all three phases
- · Provides signal to generator to start
- Provides signal to changeover switchgear
- Key control switch. Auto ON (2) RUN (2)
- Test positions permit RUN ON or off load
- LED indication for mains/power status
- Timers for mains fail, return time, warming time



Alternative PowerCommand Control System (PCC)

PowerCommand® Control with AmpSentry™ **Protection**

- Integrated automatic voltage regulator and engine speed
- governor AmpSentry Protection guards the electrical integrity of the alternator and power system from the effects of overcurrent, over/under voltage, under frequency and overload conditions
- Control components designed to withstand the vibration levels typical in generator sets

Standard Control Description

- Analog % of current meter
- Ànalog AC frequency meter
- Analog AC voltage meter
- Analog % of load meter (kW)
- Cycle cranking control
- Digital display panel
- Emergency stop switch
- Idle mode control
- Menu switch
- Panel backlighting
- Remote starting
- Reset switch
- Run-Off-Auto switch
- Sealed front panel, gasketed
- Self diagnostics
- Separate customer interconnection box
- Voltmeter/Ammeter phase selector switch

Standard Performance Data

AC Alternator Data

- Current by Phase
- Kilowatts
- Kilowatt Hours
- Power Factor
- Voltage Line to Line
- Voltage Line to Neutral

Engine Data

- **Battery Voltage**
- Coolant Temperature
- **Engine Running Hours**
- Engine Starts counter Oil Pressure
- **RPM**
- Oil Temperature

EMC Compliance

The PCC control system meets EMC Shield Regulations.



PCC PowerCommand Control standard configuration with optional contactor buttons shown

Standard Protection Functions

Warnings

- High Coolant Temperature High DC Voltage
- Low Coolant Temperature
- Low DC Voltage
- Low Fuel Day Tank
- Low Oil Pressure
- Over Current
- Oil Pressure Sender Fault
- Temperature Sender Fault
- Overload Load Shed Contacts
- Temperature Sender Fault
- Up to Four Customer Fault Inputs
- Weak Battery

Shutdowns

- **Emergency Stop**
- Fail to Crank
- Low Coolant Level (option for alarm only)
 Low Oil Pressure
 Magnetic Pickup Failure

- Overcrank
- Overcurrent
- Overspeed
- Short Circuit
- Underfrequency
- High/Low AC Voltage

- Shut down low fuel level Earth fault. Shutdown
- High alternator temperature alarm/shutdown
- PowerCommand Digital Paralleling

Cummins Optional Network Communications

- Echelon LonWorks multidrop communication. Communication network up to 5000 feet (1523 m) in length
- Allows for local and remote communications with PowerCommand network products
- Power system monitoring and control using PowerCommand software
- Flexible for interface with other manufacturers' control and monitoring systems

Other PowerCommand Control options are available

*Floor mounted cubicle provided with air circuit breaker on ratings over 2000 amps.

Disconnector Switch*

The addition of a circuit breaker is considered unnecessary when PowerCommand with Amp Sentry protection is fitted. For isolation purposes a switch disconnector can be supplied and mounted in the normal circuit breaker position on either side of the control panel.

Voltage Regulation

±0.5% with PowerCommand fitted.

Options

Control panel PowerCommand options

- Audible alarm and shutdown
- Key switch-operating mode
- Shutdown alarm-relay
- Running relays 4 polé D.T.
- Warning low fuel/high fuel



Circuit breaker can be fitted either side of generator set.

Technical Data

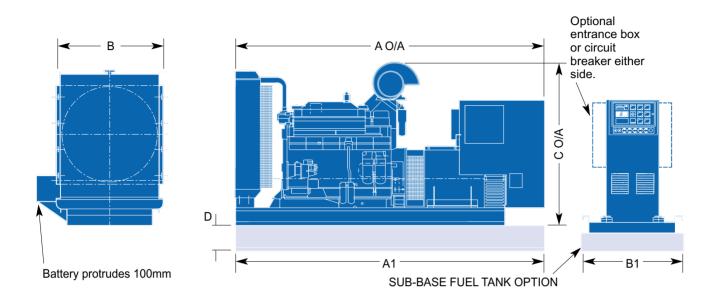
Generating Sets - 50 Hz

Set output	380-440 V 50 Hz	380-440 V 50 Hz	380-440 V 50 Hz		
Prime at 40°C ambient	345 kWe 431 kVA	360 kWe 450 kVA	409 kWe 511 kVA		
Model (Prime)	345 DFEC	360 DFEL	409 DFED		
Standby at 40°C ambient	_	400 kWe 500 kVA	461 kWe 576 kVA		
Model (Standby)	_	400 DFEL	461 DFED		
Engine Make	Cummins	Cummins	Cummins		
Model	KTA19G3	KTA19G3	KTA19G4		
Cylinders	Six	Six	Six		
Engine build	In-line	In-line	In-line		
Governor/Class	Electronic/A1	Electronic/A1	Electronic/A1		
Aspiration and cooling	Turbo Aftercooled	Turbo Aftercooled	Turbo Aftercooled		
Bore and stroke	159 mm x 159 mm	159 mm x 159 mm	159 mm x 159 mm		
Compression ratio	13.9:1	13.9:1	13.9:1		
Cubic capacity	18.9 Litres	18.9 Litres	18.9 Litres		
Starting/Min °C	Unaided/7°C	Unaided/7°C	Unaided/0°C		
Battery capacity	190 A/hr	190 A/hr	190 A/hr		
Nett Engine output – Prime	384 kWm	384 kWm	429 kWm		
Nett at flywheel – Standby	NA	429 kWm	485 kWm		
Maximum load acceptance single step	250 kWe	250 kWe	250 kWe		
Speed	1500 rpm	1500 rpm	1500 rpm		
Alternator voltage regulation	±1.0%	±1.0%	±1.0%		
Alternator insulation class	Н	Н	Н		
Single load step to NFPAII0	100%	100%	100%		
Fuel consumption (Prime) 100% load	91 l/hr	97 l/hr	107 l/hr		
Fuel consumption (Standby) 100% load	100 l/hr	107 l/hr	121 l/hr		
Lubrication oil capacity	50 Litres	50 Litres	50 Litres		
Base fuel tank capacity – open set	1200 Litres	1200 Litres	1200 Litres		
Coolant capacity – radiator and engine	91 Litres	91 Litres	91 Litres		
Exhaust temp – full load prime	524°C	524°C	538°C		
Exhaust gas flow – full load prime	4842 m³/hr	4842 m³/hr	5162 m³/hr		
Exhaust gas back pressure max	76 mm Hg	76 mm Hg	76 mm Hg		
Air flow – radiator (40°C ambient)	13.7 m³/s	13.7 m³/s	13.7 m³/s		
Pusher fan head (duct allowance) 40°C	13 mm Wg	13 mm Wg	13 mm Wg		
Air intake – engine	1749 m³/hr	1749.6 m³/hr	1912 m³/hr		
Air flow – radiator (50°C)	11.5 m³/s	11.5 m³/s	11.5 m³/s		
Pusher fan head (duct allownace) 50°C	13 mm Wg	13 mm Wg	13 mm Wg		
Total heat radiated to ambient	78 kW	79 kW	88 kW		
Engine derating – altitude	4% per 300 m above 1525 m	4% per 300 m above 1525 m	4% per 300 m above 2280 m		
Engine derating – temperature	2% per 11°C above 40°C	2% per 11°C above 40°C	2% per 11°C above 40°C		

In accordance with ISO 8528, BS5514.

Prime: Continuous running at variable load for unlimited periods with 10% overload available for 1 hour in any 12 hour period. Standby: Continuous running at variable load for duration of an emergency.

Dimensions and Weights - 50 Hz



		Dimensions and Weights (mm/kg)					Set Weight	Set Weight	Tank Weight	Tank Weight	
Model	Engine	Α	A1	В	B1	C	D	kg Dry	kg Wet	kg (dry)	kg (wet)
DFEC	KTA19G3	3490	3875	1266	1350	1830	300	4136	4270	580	1580
DFEL	KTA19G3	3490	3875	1266	1350	1830	300	4136	4270	580	1580
DFED	KTA19G4	3490	3875	1266	1350	1830	300	4276	4410	580	1580

Set weights are without sub-base tank.

Dimensions and weights are for **guidance** only. Do not use for installation design. Ask for certified drawings on your specific application. Specifications may change without notice.



See your distributor for more information.

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Standard and custom made generating sets from 30 kVA to 2500 kVA

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